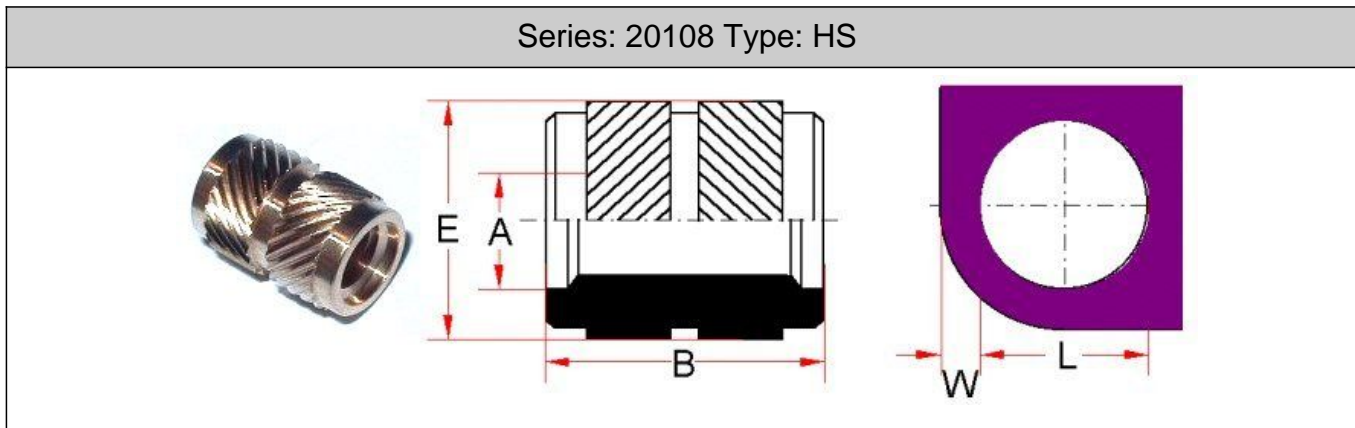




Series: 20108 Type: HS



Heatstake / Ultrasonic Insert (symmetrical)

Part No.	Thread A	Ext. Diam. E	Length B	Hole dia. L+0.1	Min Wall W
HS020H040	M2.0	3.60	4.00	3.20	1.50
HS025H058	M2.5	4.60	5.80	4.00	1.80
HS030H058	M3.0	4.60	5.80	4.00	1.80
HS035H072	M3.5	5.40	7.20	4.80	2.20
HS040H082	M4.0	6.30	8.20	5.60	2.50
HS050H095	M5.0	7.00	9.50	6.40	3.00
HS060H127	M6.0	8.60	12.70	8.00	3.50
HS080H127	M8.0	10.20	12.70	9.60	4.50
HS100H127	M10.0	12.50	12.70	11.90	5.50

The HS Insonic Range of inserts have the same features as the IS range but with the advantage of being symmetrical to speed up insertion for high volume applications. The unique opposing helix knurl provides exceptional resistance to torque loads and facilitates the flow of plastic into the two recessed grooves providing greater pullout loads than alternative designs. Materials and Finishes: Brass Self Colour (nickel plated on request) To Specify Use: Series No / Part No (eg 20108 HS030H058)

All information is given for guidance only and designers should satisfy themselves as to the suitability of the specification by requesting samples