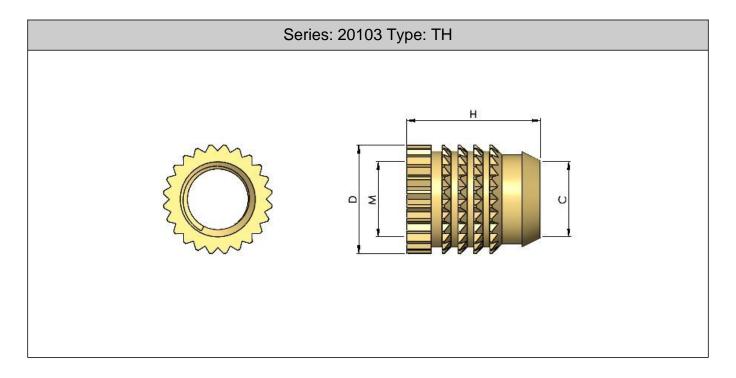
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## Heatstake / Press In Insert

Part No.	Thread M	Length H	Outer Diam D	Lead Diam C	Hole Diam d-0.1	Hole Depth P	Min Wall E
TH020H040	M2	4.0	4.0	3.5	3.6	5.5	1.0
TH025H050	M2.5	5.0	4.0	3.5	3.6	6.5	1.0
TH030H040	M3	4.0	4.5	3.9	4.1	7.0	1.1
TH030H055	M3	5.5	4.5	3.9	4.1	7.0	1.1
TH035H060	M3.5	6.0	5.5	4.7	5.1	7.5	1.3
TH040H075	M4	7.5	6.0	5.4	5.5	9.0	1.4
TH050H080	M5	8.0	7.0	6.4	6.5	9.5	1.7
TH060H090	M6	9.0	8.5	7.9	8.0	11.0	2.0
TH080H110	M8	11.0	10.0	9.4	9.5	13.0	2.4
TH100H130	M10	13.0	12.0	11.2	11.4	15.5	2.9

TH inserts are recommended for thermoplastic applications. Their geometric shape and sharp pointed barbs ensure swift installation and complete flow of material to encapsulate the insert, providing ultimate resistance to torque loading and maximum tensile strength. Material and Finishes: Brass Self ColourTo Specify Use Series No / Part No (eg 20103 TH030H050)