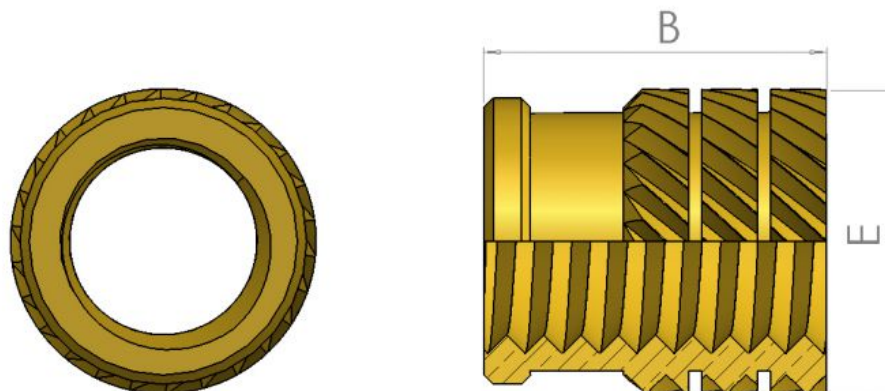




Series: 20104 Type: PI



Press In Insert for Thermoset

Part No.	Thread A	Ext. Diam. E	Length B	Hole Diam. L	Min Wall W
PI020H040	M2	3.35	4.00	3.10	1.60
PI025H053	M2.5	4.20	5.30	3.80	2.00
PI030H053	M3.0	4.20	5.30	3.80	2.00
PI035H063	M3.5	5.00	6.30	4.60	2.50
PI040H074	M4.0	5.80	7.40	5.40	2.50
PI050H083	M5.0	6.60	8.30	6.20	2.50
PI060H092	M6.0	8.20	9.20	7.80	2.80
PI080H092	M8.0	9.70	9.20	9.30	3.80
PI100H092	M10.0	12.00	9.20	11.60	5.50

The PI Pressin Series Insert is designed to provide permanent, strong, reusable free running thread forms in Thermoset and other hard plastics. The three bands of sharp helical knurling ensure the insert broaches its way into the plastic whilst the debris packs the relief to ensure the insert locks in place providing high resistance to torque loads and adequate resistance to pull out loads in these plastics. Material and Finish:- Brass Self Colour To Specify Use: Series No / Part No (eg 20104 PI030H053)

All information is given for guidance only and designers should satisfy themselves as to the suitability of the specification by requesting samples